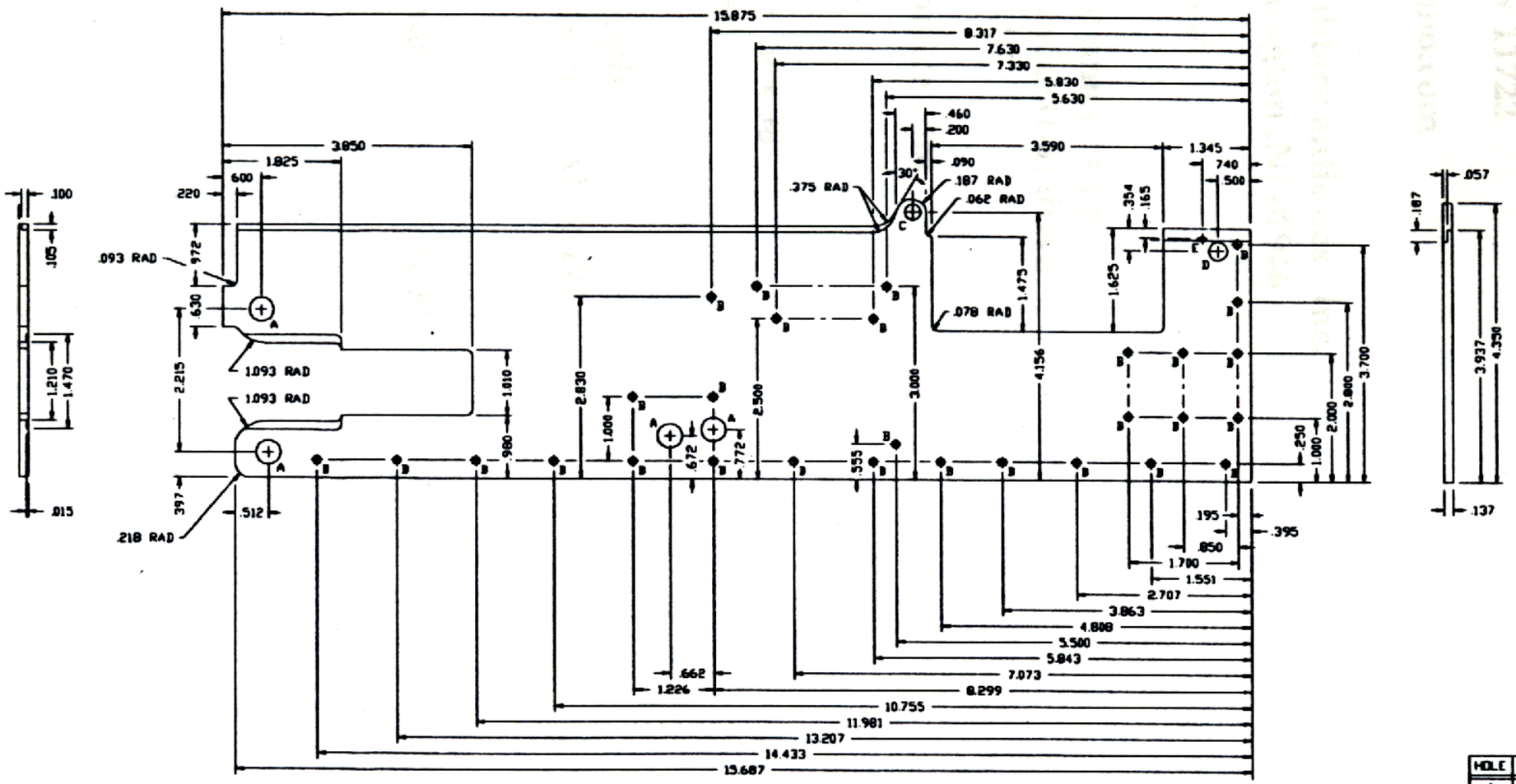

DRILL CHART

HOLE	DESCRIPTION	QTY
A	.375 DIA	4
B	.128 DIA (#30 DRILL)	29
C	.250 DIA	1
D	.290 DIA	1
E	.082 DIA (#45 DRILL)	1

RESTRICTED MATERIAL

NOTES:
1. MATERIAL- 4130,4140,4340 - PRE HEAT TREAT 28-32 R/C
2. FINISH- BLUE
3. ALL #30 DRILLED HOLES ARE FOR .125 DIA RIVETS

CONFIDENTIAL

SCALE: FULL	MATERIAL: SEE NOTE 1	CAD	TOLERANCES
DWN	FINISH: SEE NOTE 2	DATE	
TITLE: VICKERS RIGHT SIDE PLATE		REV.	